															_			
	TPM CIRCLE NO :-		ACTIVITY		KK QM		JH	SHE	ОТ	DM	E&T	KAIZEN IDEA SHEET						
TPM CIRCLE NAME:			LOSS NO. / STEP	NO. / STEP														
DEPT :- IQA			RESULT AREA	P	Q	DEF :- I	Α	С	D	S	M		. 07					
CELL :-A211	CELL NAME:- PDC	MACHINE / STAGE :- PDC OPERATION :- PDC																
KAIZEN THEME: To eliminate A211 body Leakage at parting line area on D Holes Back Face		IDEA :- Casting gate land to be increase by 2 mm BENCHMARK 39 Nos.																
WIDELY/DEEPLY:-											TARGET 0 No.							
DDODLEM / DDECEMT CTATUC: Do do Local and a control		T								KAIZEN START 21.02.2016								
PROBLEM/PRESENT STATUS:- Body Leakage at		COUNTERMEASURE:- To Prevent or reduce								KAIZEN FINISH 26.02.2016								
parting line area on D Holes Back Face		Defect of hole the gate land increased to																
		1.5mm to 3.5mm with provision of radius								TEAM MEMBERS :-								
											Kashinath Savanji. Ganesh Padwalkar,							
											BENEFITS :-							
No photo											1)No production loss							
											2) No Supplier Rejection							
			3 Smm							3)No customer complaint								
										KAIZEN SUSTENANCE								
BEFORE		ļ	AFTER								WHAT TO DO :- Casting gate land to							
WHY - WHY ANALYSIS :-		RESU	RESULT :-								be increase by 2 mm							
Why 1 –Body Leakage at parting line area on											HOW TO DO: NA							
D Holes Back Face											FREQUENCY – NA							
Why 2 –Leakage observed hole through.																		
Why 3 – Casting pull out during body																		
removing from gate casting																		
Why 4 —Casting gate land observed 1.5 mm											COST INCURRED FOR MAKING KAIZEN							
very less											MATERIAL COST LABOUR COST TOTAL COST							
										== == [*]				IN				
ROOT CAUSE: Casting gate land observed 1.5 mm																		
very less		_								SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT								
REGISTRATION NO&DATE: 26.02.2016									SF		ELL	TARGET	RESPONS	IBILITY	STATUS			
REGISTERED BY :Kashinath Savanji										J								
MANAGER'S SIGN :- Ganesh Padwalkar																		